

AMENDMENTS TO THE SPECIFICATION
IN THE SPECIFICATION:

Page 21, delete the first full paragraph and insert the following paragraph:

A bush 53 having a non-penetrating hole 53a is ~~Press-fitted~~ press-fitted into the interior of the lock pin receiving hole 50 adjacent to a peripheral surface of the case 12, and the bush 53 is positioned and secured thereon by a shaft 54 inserted along the direction orthogonal to the axial direction of the lock pin receiving hole 50. Between the non-penetrating hole 53a of the bush 53 and the non-penetrating hole 51d of the lock pin 51 opposed to the non-penetrating hole 53a is provided a coil spring 55 continuously urging the lock pin 51 in the direction of arrow Z3. Further, at the bottom of the non-penetrating hole 53a of the bush 53 is formed a back pressure drain passage 56 for draining back pressure generated within the lock pin receiving hole 50 to the atmosphere when the lock pin 51 retreated in the direction of arrow Z2.

Page 23, delete the first full paragraph and insert the following paragraph:

In the second embodiment, as mentioned above, the predetermined clearance C1 left between the peripheral surface 31a of the boss 31 of the rotor 30 and the inner surface of the shoe 12a of the case 12 does without partial finishing such as the grinding carried out in the first embodiment, even if deformation occurs over the peripheral surface 31a of the boss 31 in the partial quench hardening process by induction hardening to the region S2, as long as the deformation falls within the clearance C1, thereby whittling down ~~man-hour~~ man-hours compared with the first embodiment.